Roofing shingles installation instructions
<table>
<thead>
<tr>
<th>Section</th>
<th>Page</th>
</tr>
</thead>
<tbody>
<tr>
<td>1. General Recommendations</td>
<td>5</td>
</tr>
<tr>
<td>1.1. Applied materials</td>
<td>6</td>
</tr>
<tr>
<td>1.2. Roofing systems</td>
<td>14</td>
</tr>
<tr>
<td>1.3. Terminology</td>
<td>15</td>
</tr>
<tr>
<td>2. Preparations</td>
<td>17</td>
</tr>
<tr>
<td>2.1. Safety precautions</td>
<td>18</td>
</tr>
<tr>
<td>2.2. Recommendations on tools selection</td>
<td>19</td>
</tr>
<tr>
<td>2.3. Construction material storage rules</td>
<td>20</td>
</tr>
<tr>
<td>3. Thermal insulation layer</td>
<td>23</td>
</tr>
<tr>
<td>3.1. General information and rules of handling stone wool material</td>
<td>24</td>
</tr>
<tr>
<td>3.2. Thermal insulation layer installation rules</td>
<td>24</td>
</tr>
<tr>
<td>4. Breather membrane</td>
<td>27</td>
</tr>
<tr>
<td>4.1. General information and rules of handling breather membranes</td>
<td>28</td>
</tr>
<tr>
<td>4.2. Breather membrane installation rules</td>
<td>28</td>
</tr>
<tr>
<td>5. Vapor barrier layer</td>
<td>31</td>
</tr>
<tr>
<td>5.1. General information and rules of work with vapor barrier membrane</td>
<td>32</td>
</tr>
<tr>
<td>5.2. Vapor barrier membrane installation rules</td>
<td>32</td>
</tr>
<tr>
<td>6. Preparation of roof base</td>
<td>35</td>
</tr>
<tr>
<td>6.1. Roof ventilation</td>
<td>36</td>
</tr>
<tr>
<td>6.2. Construction of the base for roofing shingles placement</td>
<td>38</td>
</tr>
<tr>
<td>6.3. Eaves overhang reinforcement</td>
<td>40</td>
</tr>
<tr>
<td>6.4. Installation of underlayment</td>
<td>41</td>
</tr>
<tr>
<td>6.5. Reinforcement of fronton overhang</td>
<td>47</td>
</tr>
<tr>
<td>6.6. Valley preparation</td>
<td>48</td>
</tr>
<tr>
<td>6.7. Slope marking</td>
<td>49</td>
</tr>
<tr>
<td>7. Installation of roofing shingles</td>
<td>53</td>
</tr>
<tr>
<td>7.1. General recommendations for roofing shingles installation</td>
<td>54</td>
</tr>
<tr>
<td>7.2. Course shingles fixation</td>
<td>55</td>
</tr>
<tr>
<td>7.3. Starter strip fixation</td>
<td>59</td>
</tr>
<tr>
<td>7.4. Fixation of the first and following rows of shingles</td>
<td>61</td>
</tr>
<tr>
<td>7.5. Valley arrangement</td>
<td>64</td>
</tr>
<tr>
<td>7.6. Installation of slope ribs and ridges</td>
<td>69</td>
</tr>
<tr>
<td>7.7. Roofing shingles installing on dome shaped and conical structures</td>
<td>74</td>
</tr>
<tr>
<td>7.8. Joints arrangement</td>
<td>75</td>
</tr>
<tr>
<td>7.9. Arrangement of roof penetrations</td>
<td>82</td>
</tr>
<tr>
<td>8. Roof care recommendations</td>
<td>85</td>
</tr>
</tbody>
</table>
1. General Recommendations
1. General Recommendations

The specified roof temperature and humidity can be ensured only if its structure includes solid vapor sealant, insulation thickness required for this region, a diffusive layer, and ventilated sub-roof space.

Do not use bundles with different production codes for the same roof. Possible slight difference in color hues is not a defect.

To avoid undesired color unbalance that could appear in visible color spots on a roof, it is recommended to mix shingles from 5 or 6 random bundles.

Under outside temperature of +5°C or colder please store roofing shingles in a warm, dry place and take them out by batches of 5 or 6 bundles prior to installation.

Under outside temperature of +5°C or colder a hand-held hot air welding gun must be used to warm the adhesive strip on a shingle in order to improve adhesion.

To prevent damaging the roof’s integrity, the material must be cut on the roof on a special board placed underneath.

Pallets of shingles should be stored in a covered, ventilated space where temperatures will not exceed 40°C. To avoid sticking of shingles inside the bundle do not expose them to direct sunlight. Transportation and storage of pallets in two or more rows is possible only when using the racks and special shelving units.

In order to ensure unobstructed separation of roofing shingles from one another, it is recommended to slightly bend and shake the bundle before opening.

**ATTENTION!** In order to avoid the appearance of stains and shoe marks, it is not recommended to walk on the roof in sunny or cold and moist weather. Special tracks shall be used to move at the roof slope.

1.1. Applied materials

**Roofing shingles**

**TECHNONICOL roofing shingles.** Roofing shingles are a construction material for residential roofing application that is used on roof slopes of 12° or greater. It consists of three main elements: the fiberglass base, improved bitumen, and granules of volcanic rock basalt.

**Valley roll material**

**Valley roofing and waterproofing bitumen roll material**

Used as waterproofing underlay-ment in roof valleys that are prone to leakages under snow and rain loads, and thus require extra protection. This material is also good to seal joints between roofing and piping or vertical walls.

**Thermal insulation layer**

**TECHNONICOL stone wool** – are nonflammable, water-proofing, heat- and sound- insulating slabs made of stone wool based on basalt stones. It is applied for the heating of a mansard roof or floors of a cold attic.

**Diffusion membrane**

**TECHNONICOL superdiffusion membranes**

A membrane, thanks to its unique properties, ensures the diffusion of water vapor, but prevents the passage of water. It is used for vented insulated roof or facades assemblies.

*Or any other materials with the same specifications.*
**Vapor barrier**

TECHNONICOL vapor barrier membrane for pitched roofs and walls has a three-layer structure. The upper and lower layers are made of nonwoven polypropylene fabric that provides a solid framework for the “operational” layer in the middle. A polypropylene film with a vapor permeability monitoring function acts as a middle layer. It is applied for vapor sealing of heat insulated attic roofs.

**Connecting strips**

TECHNONICOL connecting strip is a waterproofing tape with a double sided functional surface. It serves for making tight connections between vapor sealants, and for connections of sealant film edges to roof structures (manholes, chimneys, etc.).

**Self-adhesive underlayment**

MIDA SELF* — reliable, self-adhering SBS polymer modified asphalt and polyester reinforced underlay sheet membrane with a smooth surface and removable siliconized film on the adhesive side. Suitable for the application in possible leak areas: along the eaves, around roof penetrations and in the valleys.

**Underlayment with mechanical fixation**

Underlay PRO (S) 500 stick SBS polymer modified asphalt and polyester reinforced ultralight and durable underlay membrane with a non-slippery polypropylene surface on both sides. The attached gluing longitudinal mounting bands exclude the use of bituminous adhesive mastic when forming longitudinal joints, thereby facilitating and speeding up the installation. Suitable for the application over the entire slope at any pitch of the roof.

Underlay BASE SBS polymer modified asphalt and fiberglass reinforced underlay sheet membrane with a non-slippery sand surface on both sides. Suitable for the application over the entire slope except for wall joints and the valleys. For joints we recommend underlays with more strong reinforcement such as MIDA SELF and Underlay PRO.

**Eaves and fronton flashings**

Eaves and fronton flashings are made of metal with a special coating. They are intended for reinforcement of eaves and fronton edges and ensure efficient water disposal.

**NOTE:** Please, contact us for TECHNONICOL DWG drawings of flashings with layouts and dimensions, if you order flashings from your local supplier.

**Roofing nails**

Special corrosion resistant roofing nails by TECHNONICOL, 30 and 45 mm long. Nail head diameter is 9 mm minimum. Nail rod diameter is 3 mm minimum. Applied for reliable fixation of roofing shingles and all its components.

**Fixing mastic**

TECHNONICOL FIXER Nº23 mastic is a multicomponent material consisting of bitumen, butadiene-styrene thermoplastic elastomer or its modifications, filler, solvent, and technological additives. The compound

*Or any other materials with the same specifications.
Ventilation systems

**TECHNONICOL continuous ridge vent** is applied for removal of excessive sub-roof moisture. It contains a special barrier (a foam filter) that protects against insects and atmospheric precipitation. It is used on gable roofs. The hip & ridge & starter shingles matching the basic color of the roof are installed on the gable vent. One ventilation component ensures ventilation of 25 m². Dimensions (length x width x height): 610 x 284 x 64 mm.

**TECHNONICOL KTV ventilation component** is applied for removal of excessive sub-roof moisture on slopes where ventilation outlet through the ridge cannot be established. The ventilation component creates a pressure drop in the sub-roof space, causing the moisture evaporating from the heater to be discharged by the motion of air currents. One ventilation component ensures ventilation of 10 m². The outlet diameter is 110 mm.

**TECHNONICOL PILOT ventilation component** is applied for removal of excessive sub-roof moisture on slopes where ventilation outlet through the ridge cannot be established. The ventilation component creates a pressure drop in the sub-roof space, causing the moisture evaporating from the heater to be discharged by the motion of air currents. One ventilation component ensures ventilation of 10 m². Stack height provides additional guarantee against ingress under the snow cap and a special cap is fitted with protection against atmospheric precipitation. The outlet diameter is 110 mm.

**TECHNONICOL SKAT ventilation component** is applied directly on the roofing surface, i.e. on already installed pitched roofs. It has sealant applied to the lower surface that ensures tightness of the roof joint during element fixation. One ventilation component ensures ventilation of 10 m². The outlet diameter is 110 mm.

**Accessories and penetration flashing**

**TECHNONICOL cap** is used to provide an aesthetic appearance to roofing penetration flashing elements, and it prevents precipitation from seeping in case it is applied in roofing penetrations that are used for roof space ventilation. It is available for two pipe diameters, 110 and 160 mm.

**TECHNONICOL adapter** is used for connecting air ducts with the TECHNONICOL KTV ventilation component. The diameter is from 110 to 130 mm.

**SKAT TECHNONICOL penetration flashing element** serves as a base for installation of ventilation or sewage outlets. It has a sealant of special durable rubber applied to the lower surface that ensures the leak resistance of the roof joint during element fixation.
**TECHNONICOL penetration flashing element** serves as a base for installation of ventilation or sewage outlets on roofs made of roofing shingles.

**TECHNONICOL universal sealant** is intended for reliable abutment to protruding round elements on the roof (pipes, antennas, posts, legs). The diameter of these products ranges from 90 to 175 mm and from 10 to 70 mm.

**Indoor ventilation**

**TECHNONICOL ventilation outlet** is recommended for application in summer houses to ensure ventilation of the sewage system, and for removal of all smells and vapors formed during cooking. It has a skirt in the bottom for setting onto penetration flashing element and thread on top for cap fixation. It is installed on any roof using a penetration element suitable for this type of roof. Outlet diameter is 110 mm, pipe height is 500 mm.

**The insulated TECHNONICOL ventilation outlet** is recommended for installation on roofs of permanently attended houses to ensure ventilation of the sewage system and removal of all smells and vapors formed during cooking. It does not get covered with ice even during long-term frosts due to expanded polyurethane heat insulation. It has a skirt in the bottom for setting onto penetration flashing element and thread on top for cap fixation. Inner pipe diameter is 125 mm, outer pipe diameter is 160 mm, pipe height is 500 mm.

**Plastic gutter system**

**TECHNONICOL plastic gutter system** is a semi-circular system (Ø of the gutter is 125 mm, Ø of the pipe is 82 mm), made of high-quality PVC. Used in residential roofing construction to carry off rain and melt water. The plastic components demonstrate supreme performance in extreme temperatures, resists ultraviolet, corrosion and hostile environment.

**Decoration of extending elements**

**PVC soffits** are applied for boarding of frontons, eaves and other architectural elements. Roof soffits provide protection against atmospheric precipitation and perforation enables inlet ventilation.

**Safety systems**

**Adjustable TECHNONICOL bracket for scaffolding** is intended for the safe and more efficient installation of roofing shingles. Made of steel with a powder paint coating. Maximum weight load is 140 kg.

**Roof Care**

**TECHNONICOL roof care** is a modern, highly efficient, multi-component system, non-toxic for people and animals. It is applied for indoor and outdoor operations – processing of roof, downpipes, terraces, balconies, sheds, facades and residential areas. It prevents growth of mold, fungus, moss, seaweed, and prevents initiating adverse biological effect after the first application, 1 liter of concentrated preservative per 30 m² of roof.
1.2. Roofing systems

**TN-SHINGLAS Classic**
TN-SHINGLAS Classic system is intended for construction of roofs of residential and administrative buildings with a cold attic.

**TECHNONICOL SHINGLAS Attic**
TN-SHINGLAS Attic system is applied for construction of roofs of residential and administrative buildings with an insulated attic.

For details on systems using roofing shingles resting on metallic rafters and a reinforced concrete bearing base see www.shinglas.com and www.nav.tn.ru.

1.3. Terminology

**Elements of TECHNONICOL multilayer roofing shingles.**

**Building structure elements.**
2.
Preparations
2. Preparations

2.1. Safety precautions

Roofing works are classified as highly hazardous works that may only be performed by persons at least 18 years old who are trained in safe work practices and having successfully passed exams and received relevant certificates.

All roofers must pass a medical examination, orientation, and safety briefing. The briefing shall be held each time a work place or work type is changed.

Roofers shall be provided with work wear and personal protection equipment – harness, rope, connector, and arrestor.

The rope is tied to reliable roof elements.

1. Harness
2. Arrestor
3. Rope
4. Connector

Roof works are prohibited in rain or wind stronger than 6 scores and in the case of poor visibility.

In the case of work interruptions and in the end of work shift, the remaining materials and devices must be properly fixed.

Before starting the works, make sure scaffolding and temporary guardrails are reliable, check the functionality of tools and reliability of walkways to be used during work.

When installing roofs of flammable and combustible materials, fire extinguishers and other fire fighting tools must be in place at the construction site and work place.

If paint and plaster is applied, put a respirator on, goggles, and gloves to avoid material penetration into the respiratory tract, eyes, and exposed body parts.

If electrical tools are used, the tool manual and operation rules must be studied, along with main troubleshooting practices and safety measures.

2.2. Recommendations on tools selection

Required materials and tools for installation:
Hammer, chalkline, measuring tape, roofer’s knife, snip cutters, pallet knife, hot air gun.

The following personal protection equipment must be used when working with stone wool slabs material: gloves, respirator, goggles.
2.3. Construction material storage rules

In order to ensure storage convenience, all products in a warehouse must be grouped by type of materials and sizes and free access must be provided.

Storage of TECHNONICOL SHINGLAS roofing shingles

The products are stored on pallets sorted by production codes in a dry indoor area under the conditions ensuring preservation of the package and its protection against direct sunlight exposure.

Pallets with TECHNONICOL SHINGLAS roofing shingles shall be transported and stored at a temperature not exceeding 40°C, without stacking.

Pallets may be transported and stacked in two or more layers if racks and specially equipped risers are used.

Guaranteed storage life before installation of single layer roofing shingles – 18 months from the date of manufacture, that of double-layer roofing shingles – 24 months from the date of manufacture, three-layer (architectural) shingles – 36 months from the date of manufacture.

Storage of TECHNONICOL underlay roll materials

Rolls must be stored indoor or under shed at a temperature of plus 30°C maximum, sorted by grades, at a distance of 1 m minimum from heaters, under the conditions ensuring protection against exposure to moisture and the sun. Rolls should be stored upright on pallets in a 1-row height. Storage of rolls in a horizontal position is prohibited.

Roofing membranes (breather membranes and vapor barriers)

The material must be stored in a dry warehouse fitted with fire fighting system at a temperature not less than -60°C. The material must be protected against direct exposure to sunlight. Rolls at the storage site must be placed vertically. When material is stored in transport pallets, storage in two layers is allowed. Materials must be packed and sorted by types and grades.

Storage of TECHNONICOL stone wool

The material may be stored without a shed provided that pallet transport packing is preserved (stretch hood and pallet integrity is not damaged). In this case, select a place for pallet not tending to formation of puddles and bogging. Otherwise, the material must be stored in indoor warehouses, with slabs positioned horizontally.

Additional accessories

Are stored in dry conditions on pallets in original undamaged packing. All elements must be protected against UV exposure.
3. Thermal insulation layer
3. Thermal insulation layer

3.1. General information and rules of handling stone wool material

When working with materials, use personal protection equipment, afterwards – properly wash your hands.
During performance of insulation works and during suspension of these works, heat insulation must be protected against atmospheric precipitation.

Open the package with material at installation site only. Use a jigsaw or knife to cut TECHNONICOL stone wool materials. Do not break the heat insulation slabs.

3.2. Thermal insulation layer installation rules

Preparation

Before commencing thermal insulation works, install the rafter system. Recommended internal distance between rafters is 580 to 590 mm. Wooden structures must be treated with protective compounds.

NOTE! If the internal distance between rafters does not correspond to the stone wool slab width, cut the material to the width equal to measured distance between rafters +10–20 mm.

Installation of thermal insulation layer

Heat insulation slabs shall be installed to tightly fit between rafters. If several insulation layers are installed, the slabs must overlap each other.

If the required thermal insulation thickness exceeds the thickness of the rafters, or if an installation shield must be installed, an additional frame must be installed and further heat insulated.

Additional wooden or metallic lathing of required thickness must be installed from the side of room. Guides for the frame are installed transversal to rafters in order to cover possible cold bridges. The second layer of thermal insulation shall be installed into the resultant additional frame. Afterwards, insulated electric wiring shall be installed, if required.

After thermal insulation slabs are installed, provide for the diffusion membrane and vapor sealant layer. Similar installation of these materials is covered in Sections 4 and 5, respectively.
4.

Breather membrane
4. Breather membrane

4.1. General information and rules of handling breather membrane

TECHNONICOL superdiffusion membranes may be installed with either side and left exposed to sunlight for more than 4 months.

Do not install the material in direct the vicinity of open flame sources.

In the case of chemical treatment of wooden structure elements, use of materials is allowed only after their complete drying, not earlier than 24 hours after treatment.

4.2. Breather membrane installation rules

General rules

The membrane shall be unrolled perpendicular to rafters at the inner roof side. It is recommended to install the membrane on a heat insulation surface without a gap.

Installation of diffusion membrane

The membrane must be fixed to counter lathing to rafters using nails.

IMPORTANT! Do not use clevises or nails without an installed wooden plank upon the membrane in fixation points.
5. Vapor barrier membrane
5. Vapor barrier membrane

TECHNONICOL vapor barrier membrane protects structural layers (the wooden frame and thermal insulation) against impregnation with moisture from inner rooms.

5.1. General information and rules of work with vapor barrier membrane

Vapor barrier layer must be tight. Linear thermal expansion must be taken into account; therefore, do not stretch the film during installation and provide a margin and make folds as required.

5.2. Vapor barrier membrane installation rules

TECHNONICOL vapor barrier membrane shall be placed with either side and fixed both horizontally and vertically at the inner side of the thermal insulation.

Original (temporary) fixation of the membrane to wood shall be made using clevises of stainless steel or galvanized nails with a flat head.

IMPORTANT! Fixation points shall overlap at joints where further membrane sealing is performed.

IMPORTANT! The number of holes must be minimized, the holes must be sealed to ensure the leak resistance of the layer.

IMPORTANT! Fixation to metallic and concrete surfaces shall be made using mating tape.

Individual strips of film must be tightly connected to each other, as well as to adjacent structures or to protruding construction elements (antenna posts, ventilation stacks, chimney, attic windows, etc.).

Placing an installation shield is recommended for installation of film for boarding, plasterboard, or decorative material – wooden planks or other profiles – to make sure that holes from fasteners are formed in these materials rather in the vapor barrier.

IMPORTANT! If the above rules are not met, water vapor penetrates through joints, which causes problems associated with moisture condensation in heat insulation, biological exposure of rafter system, formation of icicles and icing of roof cladding, and other troubles associated with undesired condensation.

IMPORTANT! ANDEREP ULTRA, a bitumen polymer material on a polyester base having vapor barrier properties stable against possible mechanical damages during installation is recommended for use as vapor sealant placed on a concrete base.
6. Preparation of roof base
6. Preparation of roof base

6.1. Roof ventilation

Proper engineering of ventilation system along with right materials and accessories extend service life of the whole construction and of the roof, in particular.

Ventilation is a system of intake and exhaust that creates a flow of air in order to remove extra heat and moisture from under the roof.

The system of roof ventilation includes three main elements: an opening for fresh air inflow, a ventilated gap (duct over thermal ventilation layer) for air circulation, and exhaust openings in the top part of the roof. In order to ensure normal roof functioning, proper ventilation must be ensured.

An overheated attic, combined with moisture, can cause a number of problems, including damage to roof decking and roof shingles, ice dam formation in cold weather and moisture accumulation in the deck and/or building insulation.

This can lead to deck and shingle distortion and can significantly shorten the life of a shingle.

Ventilation arrangement in a cold attic

When constructing a roof with a cold attic (Fig.1), it is necessary to prevent heat leakage into its volume from residential premises, qualitatively insulating the attic ceiling and soundly sealing the ventilation ducts and a chimney passing through the attic. It is necessary to ensure intensive ventilation of the entire volume of the cold attic chamber with the outside air.

In case of natural ventilation of attic premises, it is most rational to place ventilation openings under the overhang of the roof evenly along the perimeter of the building and in the roof ridge along its entire length.

Ventilation arrangement of a heat-insulated attic

When constructing a roof with a heat-insulated attic (Fig.2), it is necessary to prevent heat leakage into the under-roof space.
6.2. Construction of the base for roofing shingles placement

When selecting material for sparse lathing, apply mostly coniferous wood of grade 2 or higher with a relative humidity of 20% maximum. Clear distance between lathing:
– in rows: according to calculation;
– on eaves overhang: solid base of boards having a width equal to the distance from the eaves extension to the inner wall surface;
The material shall be fixed with nails or self-tapping screws for wood, 2 each per connection. The transversal connection of two elements of sparse lathing in the same row shall be made so as to ensure that the connection of boards matches a rafter leg mechanically fixed with 2 fasteners per each board edge.

Joints of sparse lathing in adjacent horizontal rows must be displaced by one run of rafters minimum. The length of the boards must not be less than two spans of rafters.

Solid base
Base for roofing shingles laying must be solid, rigid, and flat. Elevation drops shall not exceed 1–2 mm.
The solid planking of the base must be made of the following materials:
– tongue-and-groove or straight edged boards of coniferous woods of grade 2 or higher with relative humidity not exceeding 20%, sorted by thickness;
– oriented strand boards with increased moisture resistance (OSB-3) or exterior plywood with increased moisture resistance placed upon sparse lathing.

Recommended thickness of OSB-3 boarding for laying of roofing shingles is 15 (min 12) mm for WESTERN and CONTINENT and ATLANTIC collections, and 12 (min 9) mm for other collections.

IMPORTANT! Solid base thickness depends on rafter spacing, cross section and spacing of wooden lathing. Selection of the roof construction must be performed based on calculation of permanent and temporary loads, as well as on the roof shape and materials weight. Always follow the technical requirements set out in the National Building Codes.
6.4. Installation of underlayment

Underlayment must be installed in the whole roof with any roof slope:

– MIDA SELF self-adhesive underlayment or any other material with the same specifications* is installed in valleys and eaves overhangs;

– Underlay PRO (S) 500 stick underlayment with a mechanical fixation or any other material with the same specifications* is installed on the remaining surface of the roof.

*Or any other materials with the same specifications.

Sheets of solid boarding are placed with the main axis (long side) perpendicular to the rafter legs. Horizontal joints (long edges) must rest on the auxiliary support (sparse lathing).

Nails for mechanical fixation are placed along the whole perimeter of the sheet with spacing according to the calculation.

When installing a roof window, it is necessary to place the joints of the solid substrate sheets with the seaming misalignment avoiding the coincidence with the window area.

6.3. Eaves overhang reinforcement

The roof eaves overhang is reinforced with metallic eaves planks.

Eaves planks shall be laid with the rib on the edge of the solid base before installing the underlayment. Fixation shall be made with nails alternately every 120–150 mm.

**IMPORTANT!** Eaves planks must be interconnected with an overlap of 30–50 mm. Before constructing a valley or rib, the eaves plank shall be cut on site leaving part of the plank for protrusion to the counter slope.

Set the pre-cutted plank in the valley.

Fix the eaves plank in the valley using roofing nails.

Fixation of eaves plank in rib.

Sheets of solid boarding are placed with the main axis (long side) perpendicular to the rafter legs. Horizontal joints (long edges) must rest on the auxiliary support (sparse lathing).

Nails for mechanical fixation are placed along the whole perimeter of the sheet with spacing according to the calculation.

When installing a roof window, it is necessary to place the joints of the solid substrate sheets with the seaming misalignment avoiding the coincidence with the window area.
General recommendations for underlayment installation

Installation of underlayment shall be carried out in the same temperature mode (without sudden temperature changes, for example, from the evening to the morning). When rolling the material over the surface and fixing it, it is necessary to ensure the tension of the backing material and look over that the covering rests against the surface without waves and creases during the fastening.

Before direct fixing, it is necessary to straighten and stretch the material so that no waves or creases form between nails.

Installation in winter (at an air temperature below +5 °C): Immediately before installation, the materials shall be kept in a room at a temperature of +23 °C for at least 24 hours. Raise materials on the roof in the amount that will be mounted immediately after the lift.

MIDA SELF self-adhesive underlayment

MIDA SELF underlayment is first laid in the valley. MIDA SELF laid in the valley shall be 1 m wide (500 mm for each slope).

IMPORTANT! If possible, try to ensure solid underlayment (without overlaps) along the whole length of the valley. Otherwise, underlayment shall overlap and the joints must be thoroughly glued on the top part of the roof. The width of overlap is 300 mm.

Try underlayment on site.

Mark and cut off excess material of underlayment.

Position the material exactly in the center of the valley.

Cut the underlayment along the earlier marked line.

Place the material parallel to the eaves overhang with a step-out of 10–20 mm to the eaves plank bend.

IMPORTANT! Underlayment at the lower edge of the valley must be cut off with a slight rounding (tab) to cover the joints of the eaves planks in the valley.

Remove the protective film and fully glue the fabric to the base.

IMPORTANT! During gluing carefully stretch the fabric in order to avoid folds and uneven surfaces.

Under outside temperature of +5°C or colder, it is recommended to additionally fix the underlayment with roofing nails with a wide head every 300 mm.
After MIDA SELF underlayment is laid in the valley, it must be installed in the eaves overhang. The underlayment is laid at the eaves overhang equivalent to the size of the eaves overhang plus 600 mm from the inner wall surface towards the inner side of the building*.

**IMPORTANT!** This solution prevents the appearance of undesirable leaks in the eaves area of the building or facilities due to disturbance of temperature and humidity conditions in the sub-roof space, or rapid ambient temperature changes.

Cut the underlayment on the earlier marked lines.

**IMPORTANT!** Place a rigid base (piece of wood, plywood, etc.) under the top fabric during cutting to avoid damaging the underlying fabric.

Place the material parallel to the eaves overhang with a step-out of 10–20 mm to the eaves plank bend.

Material shall be laid with a transversal overlap of 150 mm in points of connection of underlayment at the eaves overhang and valley, points of overlaps shall be covered with the bitumen mastic TECHNONICOL FIXER max. thickness 1 mm. After trying the size of underlayment on the eaves, remove the protective film from one fabric section.

Glue part of the fabric to the base and roll the remaining part up to the gluing spot.

Glue the remaining part of fabric to the base, at the same time unrolling and removing the protective film from the coil.

If the temperature is below +5°С, additionally fix the underlayment along the top horizontal edge using roofing nails with a 50 mm step-out from the edge of underlayment every 300 mm.

* This rule covers the roofs with a slope up to 60°; if the slope is more than 60°, the underlayment shall be installed with a width of 1 meter from the eaves edge.
6.5. Reinforcement of fronton overhang

The roof fronton overhang is reinforced with metallic fronton planks.

The fronton plank shall be placed on top of the underlayment with a 30–50 mm overlap, having cut the plank on site in advance.

Fix the plank with special roofing nails alternately every 120–150 mm.

Cover the overlap points with TECHNONICOL FIXER bitumen mastic in a 100 mm wide strip.

IMPORTANT! The nail head shall not pierce through the underlayment – it must firmly press it against the base. Before actual fixation of underlayment with a nail, straighten the material to avoid forming any folds and uneven surfaces.

Same as during installation of adhesive underlayment, the fabric must be tried on site. Before direct fixing, it is necessary to straighten and stretch the material so that no waves or creases form between nails. Installation of underlayment shall be carried out in the same temperature mode (without sudden temperature changes, for example, from the evening to the morning). Fix the material along the perimeter, including the points of overlaps with lower fabric, with roofing nails with a step-out from the underlayment edge of 50 mm every 200–250 mm.

Please note the distance between edges of adjacent fabrics. End overlaps of adjacent material fabrics must be located at a distance of 500 mm minimum.

Underlayment PRO, Underlay BASE underlayment material with mechanical fixation

Place UNDERLAY underlayment (with mechanical fixation) on the remaining part of slope.

The transversal overlap width is 150 mm.

The longitudinal overlap width is 100 mm.
6.6. Valley preparation

Roofing shingles can be installed in the valley using two methods: open method and «undercut» method. Valley preparation depends on the selected method.

«Open valley» method

The valley roll material is placed along the valley centerline upon the self-adhesive underlayment.

**IMPORTANT!** The valley roll material at the lower edge must be cut with a slight rounding (tab).

Valley roll material must be folded in half along the whole length of the valley and the bend line must be pressed.

Next lay down the valley roll material.

**IMPORTANT!** Carefully stretch the fabric in order to avoid folds and uneven surfaces.

Cover the valley roll material along the perimeter of the rear side with TECHNONICOL FIXER bitumen mastic to a width of 100 mm.

**IMPORTANT!** If the valley is arranged using the open method, a metallic sheet with corrosion resistant coating may be used instead of valley roll material (recommended for regions with a hot climate).

«Close valley» method

This method of roofing shingles installation does not require valley arrangement. For more details on installation see par. 7.5.

6.7. Slope marking

Marking lines play the role of guides and help align TECHNONICOL SHINGLAS roofing shingles horizontally and vertically. They also align roofing shingles, if any roof element is cut into the slope or if the roof slope geometry is disturbed. The spacing of vertical lines corresponds to the width of the course shingles, while the spacing of the horizontal lines is marked for every 5 rows of shingles (~800 mm).

**IMPORTANT!** Marking lines are for reference only. They do not serve as a guide for nailing the shingles.
7. Installation of roofing shingles
7. Installation of roofing shingles

7.1. General recommendations for roofing shingles installation

Do not use bundles with different production codes for the same roof. Possible slight difference in color hues is not a defect. To avoid undesired color unbalance that could appear in visible color spots.

Under outside temperature of +5°C or colder please store roofing shingles in a warm, dry place with air temperature of +18°C minimum for at least 24 hours. Then take them out by batches of 5 or 6 bundles prior to installation.

Under outside temperature of +5°C or colder a hand-held hot air welding gun must be used to warm the adhesive strip on a shingle in order to improve adhesion.

To prevent damaging the roof’s integrity, the material must be cut on the roof on a special board placed underneath.

**ATTENTION:** If the «castle» cutting pattern is used, place roofing nails exactly at painted guide line to ensure you fasten through a shingle double layer area. The manufacturer applies the special guide line to the front surface of multilayer shingles for reference.

**IMPORTANT!** Triple-layer «Continent» and «Atlantic» cutting patterns require nails of at least 45 mm long.

7.2. Course shingles fixation

Each course shingle is fixed to the roof base using special galvanized TECHNONICOL nails with wide heads in the amount depending on the slope angle.

Correct nailing is critical. Nails must be driven so as to make sure that the head is in the same plane with the roofing shingles surface and does not cut through it.

**ATTENTION!** In order to avoid the appearance of stains and shoe marks, it is not recommended to walk on the roof in sunny or cold and moist weather. Use roof ladders and walkover bridges to move on the roof slope.
<table>
<thead>
<tr>
<th>Type of cutting pattern</th>
<th>Slope angle</th>
<th>Amount of fasteners</th>
<th>Length of fasteners</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>12°–44°</td>
<td>45°–90°</td>
<td></td>
</tr>
<tr>
<td></td>
<td>12°–44°</td>
<td>45°–90°</td>
<td></td>
</tr>
<tr>
<td>&quot;trio&quot;</td>
<td>25 mm 25 mm</td>
<td>50 mm 50 mm 25 mm 25 mm</td>
<td>4 pieces 6 pieces</td>
</tr>
<tr>
<td>«quattro»</td>
<td>25 mm 25 mm</td>
<td>50 mm 50 mm 50 mm 25 mm</td>
<td>5 pieces 8 pieces</td>
</tr>
<tr>
<td>«beaver tail»</td>
<td>25 mm 25 mm</td>
<td>25 mm 25 mm</td>
<td>30 mm</td>
</tr>
<tr>
<td>«sonata»</td>
<td>25 mm 25 mm</td>
<td>25 mm 25 mm</td>
<td>4 pieces 6 pieces</td>
</tr>
<tr>
<td>«accord»</td>
<td>25 mm 25 mm</td>
<td>25 mm 25 mm</td>
<td>4 pieces 6 pieces</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Type of cutting pattern</th>
<th>Slope angle</th>
<th>Amount of fasteners</th>
<th>Length of fasteners</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>12°–44°</td>
<td>45°–90°</td>
<td></td>
</tr>
<tr>
<td></td>
<td>12°–44°</td>
<td>45°–90°</td>
<td></td>
</tr>
<tr>
<td>«bricks»</td>
<td>25 mm 25 mm</td>
<td>50 mm 50 mm 25 mm 25 mm</td>
<td>5 pieces 10 pieces</td>
</tr>
<tr>
<td>«delta»</td>
<td>25 mm 25 mm</td>
<td>50 mm 50 mm 25 mm 25 mm</td>
<td>4 pieces 6 pieces</td>
</tr>
<tr>
<td>«castle»</td>
<td>25 mm 25 mm</td>
<td>50 mm 50 mm 25 mm 25 mm</td>
<td>5 pieces 8 pieces</td>
</tr>
<tr>
<td>TECHNOMICOL hip &amp; ridge &amp; starter shingles</td>
<td>25 mm 25 mm</td>
<td></td>
<td>12 pieces</td>
</tr>
</tbody>
</table>
7.3. Starter strip fixation

Universal hip & ridge & starter TECHNONICOL shingles, cutout piece of course shingles or course shingles are used as a starter strip. Options of starter strip construction depending on the shingles cutting pattern:

<table>
<thead>
<tr>
<th>Type of cutting pattern</th>
<th>Starter at eaves</th>
</tr>
</thead>
<tbody>
<tr>
<td>&quot;sonata&quot;</td>
<td>Hip &amp; ridge &amp; starter shingles / Cutout piece of course shingles</td>
</tr>
<tr>
<td>&quot;accord&quot;</td>
<td>Hip &amp; ridge &amp; starter shingles / Cutout piece of course shingles</td>
</tr>
<tr>
<td>&quot;trio&quot;</td>
<td>Cutout piece of course shingles</td>
</tr>
<tr>
<td>&quot;quatto&quot;</td>
<td>Cutout piece of course shingles</td>
</tr>
<tr>
<td>&quot;beaver tail&quot;</td>
<td>Hip &amp; ridge &amp; starter shingles / Cutout piece of course shingles</td>
</tr>
<tr>
<td>&quot;bricks&quot;</td>
<td>Hip &amp; ridge &amp; starter shingles / Cutout piece of course shingles</td>
</tr>
<tr>
<td>&quot;delta&quot;</td>
<td>Hip &amp; ridge &amp; starter shingles / Cutout piece of course shingles</td>
</tr>
<tr>
<td>&quot;castle&quot;</td>
<td>Course shingles</td>
</tr>
<tr>
<td>&quot;western&quot;</td>
<td>Hip &amp; ridge &amp; starter shingles</td>
</tr>
<tr>
<td>&quot;continent&quot;</td>
<td>Hip &amp; ridge &amp; starter shingles</td>
</tr>
<tr>
<td>&quot;atlantic&quot;</td>
<td>Hip &amp; ridge &amp; starter shingles</td>
</tr>
</tbody>
</table>

Cutout piece of course “atlantic” hip & ridge & starter shingles — shingle with cut off tabs separated according to cutting pattern. Starter strip for “sonata”, “accord”, “trio” beaver tail”, and “bricks” cutout patterns may be cut out from course shingles.

The dashed line shows where to cut the shingles.
The starter strip for the «castle» pattern shall be laid with course shingles without preliminary cutting.

If the cutout piece is made of course shingles, shingle tabs must be cut along the earlier marked line.

If required, remove the film from the cut off shingles.

**NOTE!** DO NOT REMOVE the anti-adhesive film with the «Do Not Remove» message on it from the «castle» shaped shingles.

If course shingles are cut to a certain pattern or if course shingles are used as a starter strip, cover the rear side with TECHNONICOL FIXER mastic where no adhesive layer is present.

Hip & ridge & starter shingles, the cutout piece of course shingles or course shingles are glued on top of underlayment with a step-out of 10–20 mm from the eaves plank bend point. Step-out value depends on slope length and angle, and it increases if they are increased.

Hip & ridge & starter shingles and cutout pieces of course shingles are fixed with roofing nails in the amount of 12 nails minimum per shingle. Course shingles shall be fixed according to the table on pages 54–56.

**7.4. Fixation of the first and following rows of shingles**

It is recommended to place the first row on long slopes from the slope center to ensure the convenience of horizontal leveling.

The first row is laid with a step-out of 10–20 mm from the starter strip.

**IMPORTANT!** The first row of shingles must cover the points of the starter strip's mechanical fixation.

The installation shall be performed in diagonal strips.

- **“sonata” cutting pattern**
- **“beaver tail” or cutting pattern**
- **“accord” cutting pattern**
- **“trio”, “quattro” cutting pattern**
The third row is laid with a displacement relative to the second one by half the tab to the right or to the left depending on the originally selected direction.

Shingles installation must be started from the slope center in the form of strip or pyramid.

The second row is installed from the slope center, alternating to the left and to the right by half the tab. Roofing shingles must be nailed so that the bottom edge of the tabs is flush with the top edge of the cutouts in the first row.

To ensure maximum efficient protection against slanted rain, cover the course shingles in the fronton area with TECHNONICOL FIXER mastic:

Apply a 100 mm wide strip of TECHNONICOL FIXER mastic.

Roofing shingles must be installed with a 15–20 mm step-out from the inner bend of the fronton plank.

IMPORTANT! The top corners of shingles approaching the metallic fronton plank must be cut by 20–30 mm to divert water.
The minimum distance between the fronton and fixed shingles must be at least 200 mm.

The cutout of the course shingles with a width less than 200 mm must be fixed with two roofing nails minimum.

7.5. Valley arrangement

"Open valley" method

General view and designations:
1 – valley centerline;
2 – cut line;
3 – shingle undercut for water diverting.

Mark out the valley roll material:
1. **Undercut lines (2)** towards the valley centerline (1). Valley gutter width varies from 50 to 150 mm.
2. **Flexible shingles fixation line (3)** at a distance of 300 mm minimum from the valley centerline.

Cut each shingle by 20–30 mm to divert water in the valley.

Width depends on building or facility location. If the construction site is located in the forest, gutter width must be increased to ensure free removal of leaves. Recommended gutter width is 70 mm.
Cover the shingles with TECHNONICOL FIXER mastic on the rear side by 100 mm in points without an adhesive layer.

Shingles must be covered with TECHNONICOL FIXER mastic at each slope surface.

**IMPORTANT!** The bitumen mastic must be applied not only to the valley roll material but also to the underlying shingle as well to ensure more reliable insulation.

Valley completed by open method.

**NOTE!** If the slope water drainage system differs significantly, the valley gutter must be displaced towards the lower water flow to offset flushing of the valley roll material with water.

«Close valley»

General view and designations:

(1) – valley centerline;
(2) – roofing shingles fixation line (distance of 300 mm minimum from the valley’s centerline);
(3) – cut line (distance of 80 mm minimum from the valley centerline);
(4) – shingle undercut for water diverting;

Mark out the underlayment with **fixation lines (2)** of flexible shingles at a distance of 300 mm minimum from the valley **centerline (1)**.

Place shingles starting from the low pitched slope with an overlap to a steeper slope by at least 300 mm. Mark out the chalk line for fixation using a chalkline.

Fix each shingle of shingles using roofing nails along the fixation line (at a distance of 300 mm minimum from the valley centerline).

Do not drive special nails closer to the **fixation line (2)** (at a distance of 300 mm from the valley centerline).  

Mark out the chalk line for undercut (3) at a steeper slope using a chalkline at a distance of 70–80 mm from the valley centerline (1).

Place shingles at a steeper slope (red outline) over earlier installed shingles on the low pitched slope (green outline), so as to make sure the shingle end protrudes beyond the **undercut line (3)**.
Cut the course shingles from the steeper slope along the chalked cut line using the special wooden pad to prevent damaging the integrity of the waterproofing layer.

Cut each shingle by 20–30 mm to divert water in the valley.

Cover the shingles with TECHNONICOL FIXER mastic on the rear side by 100 mm in points without an adhesive layer.

**IMPORTANT!** The mastic must be applied not only to shingles of a low pitched slope, but to the underlying shingle from a steeper slope as well to ensure more reliable insulation.

### 7.6. Installation of slope ribs and ridges

Two methods are available for installation of slope ribs and ridges:

- Method 1 is based on the use of hip&ridge&starter shingles;
- Method 2 is based on the use of the cutout of course shingles.

Table for selection of slope ribs and ridges installation method depending on cutting type:

<table>
<thead>
<tr>
<th>Type of cutting pattern</th>
<th>Rib, ridge</th>
</tr>
</thead>
<tbody>
<tr>
<td>&quot;sonata&quot;</td>
<td>Hip &amp; ridge &amp; starter shingles / Cutout piece of course shingles</td>
</tr>
<tr>
<td>&quot;accord&quot;</td>
<td>Hip &amp; ridge &amp; starter shingles</td>
</tr>
<tr>
<td>&quot;trio&quot;</td>
<td>Cutout piece of course shingles</td>
</tr>
<tr>
<td>&quot;quattro&quot;</td>
<td>Cutout piece of course shingles</td>
</tr>
<tr>
<td>&quot;beaver tail&quot;</td>
<td>Hip &amp; ridge &amp; starter shingles</td>
</tr>
<tr>
<td>&quot;bricks&quot;</td>
<td>Hip &amp; ridge &amp; starter shingles</td>
</tr>
<tr>
<td>&quot;delta&quot;</td>
<td>Hip &amp; ridge &amp; starter shingles</td>
</tr>
<tr>
<td>&quot;castle&quot;</td>
<td>Hip &amp; ridge &amp; starter shingles</td>
</tr>
<tr>
<td>&quot;western&quot;</td>
<td>Hip &amp; ridge &amp; starter shingles</td>
</tr>
<tr>
<td>&quot;continent&quot;</td>
<td>Hip &amp; ridge &amp; starter shingles</td>
</tr>
<tr>
<td>&quot;atlantic&quot;</td>
<td>Hip &amp; ridge &amp; starter shingles</td>
</tr>
</tbody>
</table>

The cutout piece of course shingles are the shingles separated according to cutout pattern.

**IMPORTANT!** In order to prevent formation of fractures during the cold season (at temperatures below +5°C), it is recommended to make a bend on metallic preheated pipe with a diameter of about 100 mm on TECHNONICOL Roofing shingles.
Ridge shingles for «trio», “quattro” and «sonata» cutting patterns may be cut out from course shingles. In this case, the top part of the TECHNONICOL SHINGLAS "sonata" shingles is visible and the lower part is covered.

<table>
<thead>
<tr>
<th>Cutout piece of course shingles</th>
<th>Hip &amp; ridge &amp; starter shingles</th>
</tr>
</thead>
<tbody>
<tr>
<td><img src="image1" alt="Diagram" /></td>
<td><img src="image2" alt="Diagram" /></td>
</tr>
</tbody>
</table>

The dashed line shows where to cut the shingles; A – visible part; B – covered part.

### Material preparation

Before arranging slope rib and ridge, separate:

1. Hip & ridge & starter shingles into 3 parts by the points of perforation;
2. Course shingles into 3 parts according to cutout pattern.

### Hip & ridge & starter shingles

Remove the anti-adhesion film from the rear side of hip & ridge & starter shingles.

### Cutout piece of course shingles

Cut edges according to the cut-out pattern on each shingle.

Remove the anti-adhesion film from the rear side of the shingles cutout.

Cover each cutout shingle piece with TECHNONICOL FIXER mastic on the rear side in points without an adhesive layer.

### Rib arrangement

Undercut course shingles extending to the rib so as to make sure the distance between the adjacent slopes equals 5 mm.

Place shingles from the top down after marking the dimensions of the future rib (two strips along the rib) using a chalkline.

Fix each piece of shingle with four nails (two on each side).
Shingles shall be fixed with a 30–50 mm overlap with above shingles that must cover the nails fixing the underlying layer of shingles.

**Ridge arrangement**

In order to arrange an exhaust hole in the roof’s ridge, TECHNONICOL continuous ridge vent element is used.

A 50–100 mm wide slot shall be cut in the ridge solid base.

The ventilation element is fixed with roofing nails or self-tapping screws in the points marked by the manufacturer. The length of the ridge ventilation element is 610 mm, and two or more ventilation elements may be connected if necessary.

**IMPORTANT!** Ridge shingles must be fixed through the ventilation element with special roofing nails, at least 60 mm long.

Shingles shall be fixed with a 30–50 mm overlap with above shingles that must cover the nails fixing the underlying layer of shingles.

**IMPORTANT!** The ridge shall be laid from the side opposite to prevailing winds in this area.

Prefabricated ridge ventilation element.

Each piece of shingle must be fixed with two nails along the fixation line shown at the ventilation element.
7.7. Roofing shingles installing on dome shaped and conical structures

There are two recommended methods for Roofing shingles installing on curved surfaces: segmental and seamless. In both cases, underlayment is placed first.

The segmental method implies separation of the dome or cone surface into equal segments with chalkline. Course shingles are applied to each segment. Joints between segments are covered by ridge shingles, similar to roof ribs and ridge. The dimensions of the segments and the width of the ridge shingles must correspond to the size of the surface being covered.

The seamless laying method requires special attention to slope marking. Chalk dots must be applied to the roof base with distance between them equal to half of the flexible shingle tab size. Chalk lines get connected from the roof. Next, cut course shingles to separate tabs and install the first row. The above rows of pre-cut shingle tabs must be placed with a displacement by half of a tab size in the underlying row of shingles. Shingles shall be cut according to drawn chalk lines. As soon as the width of course shingle tabs in a row becomes two times smaller than the original one, the next row placing starts with shingle tabs of original dimensions. The installation is continued in this sequence up to the top of the roof. The roof vertex is decorated with a metallic cap.

1. Metallic tip (to be installed after roofing singles are installed);
2. vertical cutting lines (slope mark out);
3. single-piece shingle tab;
4. 1/2 of a shingle tab;
5. Underlayment.

7.8. Joints arrangement

Joint with vertical surface

Straight joint
General view of a joint with a slope angle over 135°:

IMPORTANT!
If the straight joint angle is:
– up to 135° inclusively, moulding must be installed;
– over 135°, moulding is not required.

If a vertical wall has a brick surface, it must be pre-plastered and primed with TECHNONICOL No.1 primer.

Install toothing at a height of 300 mm minimum from the horizontal section.

*A 50x50 mm diagonally split wooden beam or a regular wooden plinth may be used as moulding.
Install underlayment and course shingles.

Apply TECHNONICOL FIXER bitumen compound to the whole rear surface of the cutout TECHNONICOL valley roll material. A strip of valley roll material must be at least 500 mm wide.

Install strips of TECHNONICOL valley roll material on top of the course shingles: the strip is extended to the primed surface by at least 300 mm*, and to the course shingles by 200 mm.

Mechanically fix metallic shield. Seal the shield with silicone, thiol, or polyurethane sealant.

* This value may be increased for climates with increased snow loads.

Side joint

Moulding is always required for a side joint.

For a wall height over 1 meter

Underlayment must be brought over moulding to a primed vertical surface. Flexible shingles are installed up to the moulding.

Valley roll material is glued with bitumen compound similar to the arrangement of straight joint: the strip is extended to the primed surface by at least 300 mm, and to course shingles by 200 mm.
Mechanically fix metallic shield. Seal the shield with silicone, thiokol, or polyurethane sealant.

General view of side joint for the wall with height over 1 meter.

For wall height less than 1 meter

Underlayment must be brought over moulding to a primed vertical surface. Valley roll material is glued with bitumen compound: The strip is extended to the primed surface by at least 300 mm, and to the underlayment by 200 mm.

Mechanically fix metallic shield. Seal the shield with silicone, thiokol, or polyurethane sealant. Roofing shingles are extended to the cutout piece from the valley roll material so as to make sure that the trough between the shingles and moulding is 80 mm wide. Cover the shingles with TECHNONICOL FIXER on the rear side by 100 mm in points without an adhesive layer.

Joints with chimneys and vents

Joints with chimneys must be made using moulding in the point of the roof slope contact with the vertical surface. Bring the underlayment to the moulding and cut on site.

Cut out a piece of valley roll material. The cutout piece is extended:
- to the vertical surface: by at least 300 mm from the slope surface (the height may vary depending on snow region);
- to the horizontal section: ~200 mm depending on the type of moulding applied.

General view of side joint for the wall with a height less than 1 meter.
Bend or cut obtained cutout pieces in certain points according to the diagram.

Valley roll material cutout pattern.

Install front cutout with extension to course shingles of 200 mm minimum.

Install left and right parts extending underneath shingles so as to make sure that an 80 mm wide gutter may be installed afterwards between the shingles and moulding.

Lastly, install rear cutout piece extending underneath the shingles so as to make sure that an 80 mm wide gutter may be installed afterwards between the shingles and moulding.

Install shingles. Shingles in the left and in the right parts are extended to the cutout piece from the valley roll material so as to make sure that the trough between the shingles and moulding is 80 mm wide.

Cut each shingle by 20–30 mm to divert water in the valley.

Cover the shingles with TECHNONICOL FIXER mastic in points of cutout piece joint with course shingles on the rear side by 100 mm in points without an adhesive layer.

Lay shingles on rear side. Make sure that the trough between the shingles and moulding is 80 mm wide.

Mechanically fix metallic shield.
Seal the shield with silicone, thiokol, or polyurethane sealant.

NOTE! To prevent snow accumulation beyond chimneys and vents with cross section exceeding 500x500 mm and those located across the slope, it is recommended to install a valley gutter.

7.9. Arrangement of roof penetrations

The bottom parts of roof penetrations, antennas, and utility pipes are sealed with special penetration elements.

Sealing of TECHNONICOL ventilation component

Place the pass component so as to make sure that its bottom edge extends over shingles by at least 20 mm.

If there is not a possibility for extension of the bottom edge of the pass component to shingles, a cutout piece of underlayment must be made to meet this requirements so as to make sure that the underlayment extends underneath the pass component by at least 100 mm.

Mark the future location of penetration at the solid base and cut out a hole.

Apply TECHNONICOL FIXER mastic to the base or bottom part of the pass component skirt and glue to the base.

Mechanically fix the pass component using roofing nails along the perimeter.

Apply bitumen mastic on the front face of the penetration element skirt.

Install course shingles pre-cut to match the dimensions of the pass component.

Install course shingles.
Fill the joint between the pass component and shingles with bitumen mastic.

Cover the bitumen mastic with dressing to ensure protection against UV radiation.

**INTERESTING FACT!** Dressing may be easily obtained by rubbing pieces of refuse cutoffs of course shingles against each other.

Next, install the required roof outlet at the pass component.

Install the KTV TECHNONICOL ventilation component.

---

**Joint sealing using a rubber seal**

Apply TECHNONICOL FIXER bitumen mastic to the lower side of the rubber seal skirt.

Glue rubber seal to the base.

Apply bitumen mastic on the front face of the rubber seal skirt.

Install course shingles pre-cut to match the dimensions of the seal.

Fix metallic clamp.
8. Roof care recommendations
8. Roof care recommendations

Roof condition must be checked in spring and autumn.

It is recommended to remove leaves, branches and other small debris from the roof with a soft brush. Use of sharp tools is unacceptable.

If there is a threat of growth of moss or fungus on the surface of roofing materials with stone coating, it is recommended to apply the TECHNONICOL roof care concentrated preservative or any other special treatment advisable for roofing shingles.

Sharp edged objects must be removed from the roof by hand.

To ensure free water drainage from the roof, clean water gutters and funnels as they get clogged.

If there is a threat of formation of a large snow layer, it must be cleaned off using wooden shovels that are not sharp. Remove the snow from the roof in layers, leaving a protective layer of 100 mm on the roof.

For preventive purposes, inspect and, if required, repair installation openings, holes, cracks, and parts of metallic sheets.