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TECHNICAL DATA SHEET 06.2023

TECHNONICOL ULTRATHANE

One component moisture curing liquid polyurethane membrane

DESCRIPTION:

TECHNONICOL ULTRATHANE is a one component moisture curing liquid made up from pure polyurethane, which once cured forms a continuous elastic membrane, without any joints, overlapping or any integrated mesh required. It can be applied by brush, squeegee, roller, or airless spray. Roller application is necessary for reinforced systems.

The product is available in Grey, White, other requested colors.

AREA OF APPLICATION:

Waterproofing systems with or without reinforcement for:

- Roofs, terraces, and balconies.
- Tanks, channels, pipelines.
- Renewing old membranes.
- Parking and sport areas.
- Wet areas.
- Bridge decks, overpasses, and podiums.

ADVANTAGES:

- Easy to apply by means of brush, roller, or airless spray.
- High adhesion.
- High abrasion resistance.
- High elasticity and tensile strength.
- Water vapor permeable.
- Crack-bridging ability.
- Resistant to immersion into water.
- Ideal for outdoor application. Can be overcoated to improve U.V. protection.
- Substrate application temperature range: from + 5 ° C to + 35 ° C (R.H. < 85%).
- Operating temperatures from -30°C to +80°C in air, (+200°C for short time).

SURFACE PREPARATION

- Careful surface preparation is essential for optimum finish and durability.
- The surface needs to be clean, dry and sound, free of any contamination, which may harmfully affect the adhesion
 of the membrane.
- Maximum moisture content should not exceed 8%.
- Substrate compressive strength should be at least 25MPa, cohesive bond strength at least 1.5MPa.
- New concrete structures need to dry for at least 28 days. Old, loose coatings, dirt, fats, oils, organic substances, and dust need to be removed by a grinding machine.
- Possible surface irregularities need to be smoothened.
- Any loose surface pieces and grinding dust need to be thoroughly removed.
- Clean concrete cracks, hairline cracks and joints of dust, residue, or other contamination. Fill all prepared cracks and joints with polyurethane sealant.
- Then apply a layer of ULTRATHANE, 200mm wide centered over all cracks and while wet, cover with a correct cut stripe of the Technonicol Geo or Scrim cloth. Press it to soak. Then saturate the Technonicol Geo or Scrim cloth with enough ULTRATHANE until it is fully covered. Allow to cure for 12 hours.

APPLICATION METHOD:

- Apply the TECHNONICOL EPOXY primer at the rate of 0.20-0.25g/m² to the entire substrate. In general, the primer should be used to promote adherence to the concrete surface, reduce the pinhole appearance, and absorption of moisture in the substrate and leave it for 3-4 hours, while the surface is still tacky. In any case, the waiting time after the application of the primer should not exceed 24 hours.
- Prior to the application, stir the mix well before applying the TECHNONICOL ULTRATHNE single component moisture cure polyurethane coating at the rate of 1.8 -2.3kg/m² to achieve the DFT of 1.5mm, with the help of brush, roller, or airless spray.
- Always apply in two coats and perpendicular to each other for better result. The second coat can be applied after the first coat dried (12-18 Hours at 20°C), not less than 48 hours of the first dried, depending on the ambient and surface temperature.
- (Recommendation: We recommend reinforcement of the entire surface, with the Technonicol Geo Fabric /scrim cloth between the two coats and consumption may vary)
- The applied membrane is sensitive to UV radiation, so discoloration is possible during exposure. If used under exposure conditions, cured membrane shall be protected with concrete or UV stable coat.
- To ensure mechanical bonding to the vertical plaster, sprinkle the dry silica sand while tacky.

PERFORMANCE AND KEY PROPERTIES:

Properties	Performance
Specific weight UNI EN ISO 2811-1	1.40± 0,07 g/ml
Viscosity at 20°C UNI EN ISO 2555	4,000 ± 1,000 mPa.s
Solid content EN ISO 3251	90±1%
Chemical resistance	Good resistance against acidic and alkali solutions, detergents, oils and sea water
Curing at 20°C, 50% R.H.	 dry to the touch 6-8 hours insensitive to rain 4 hours over-application 24 hours completely cured 7 days
The product is moisture curing. The rapidity of hardening is strongly influenced by relative environmental humidity. The speed of reaching the "dry to the touch" condition depends on the amount of ACCELERANT:	
Hardening at 20°C, 35 % R.H. +3 % ACCELERANT +5 % ACCELERANT +10 % ACCELERANT	4 hours 3 hours 2 hours
Do not exceed the indicated amount of ACCELERANT, otherwise the product will not harden.	
Capillary absorption and permeability to water EN ISO 1062-3	$< 0.1 \text{ kg/m}^2 \cdot \text{h}^{0.5}$
Adhesion to concrete EN 1542	> 2.0 MPa
Crack bridging EN 1062-7	>2mm
Adhesion to green concrete EN 13578	No swelling, no cracks, no spalling
Tensile strength UNI EN 12311-2	4-6 MPa
Elongation at failure UNI EN 12311-2	>450%
Shore A Hardness EN ISO 868	70
Liquid applied waterproofing products to be used under the ceramic tiles, glued with adhesives Initial membership Adhesion after immersion in water UNI EN 14891	> 0.5 MPa > 0.5 MPa

CONSUMPTION:

Theoretical consumption: $1.8-2.3~{\rm kg/m^2}$ for the DFT of 1.5mm Clean the tools suitable thinner after every use.

STORAGE:

12 months from date of production if stored properly in original, unopened sealed packaging, in a dry place at temperatures between +5°C and +35°C

HEALTH AND SAFETY

These safety recommendations for handling are necessary for the implementation process as well asin the pre and post, on exposure to the loading machinery.

- Respiratory Protection: When handling or spraying use an air-purifying respirator.
- Skin protection: Use rubber gloves, remove immediately after contamination. Wear clean body- covering. Wash thoroughly with soap and water after work and before eating, drinking, or smoking.
- Eye / Face: Wear safety goggles to prevent splashing and exposure to particles in the air.
- Waste: Waste generation should be avoided or minimized. Incinerate under controlled conditions following local laws and national regulations.
- Vapor and atomized liquids are harmful. Use only in ventilated areas, wear approved respirators, when necessary, Keep out of reach of children.
- Do not use near high heat or open flame.